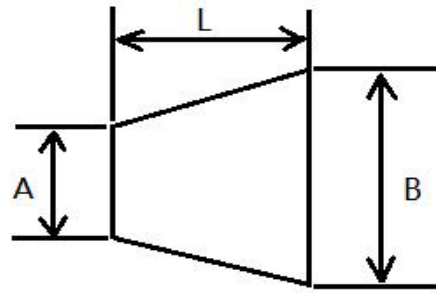
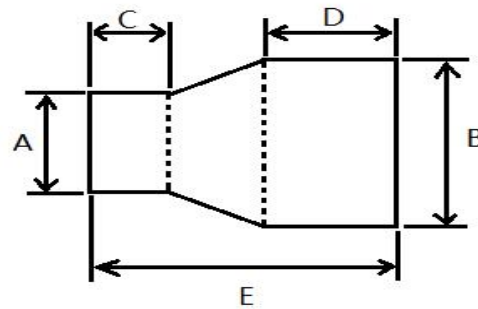


Accessories - cones



| A (inch) | B (inch) | L (inch) | Aluminum | SS304 | Mild steel |
|----------|----------|----------|-------------|-------------|-------------|
| 2.00" | 2-1/2" | 2.00" | 6130.200250 | 6170.200250 | 6110.200250 |
| 2.00" | 3.00" | 2.00" | 6130.200300 | 6170.200300 | 6110.200300 |
| 2.00" | 3.00" | 4.00" | 6130.200301 | 6170.200301 | 6110.200301 |
| 2.00" | 4.00" | 4.00" | 6130.200400 | 6170.200400 | 6110.200400 |
| 2-1/2" | 3.00" | 2.00" | 6130.250300 | 6170.250300 | 6110.250300 |
| 3.00" | 4.00" | 4.00" | 6130.300400 | 6170.300400 | 6110.300400 |

Accessories - reducers



| A (inch) | B (inch) | C / D(inch) | E (inch) | Aluminum | SS304 | Mild steel |
|----------|----------|-------------|----------|-------------|-------------|-------------|
| 2" | 2-1/2" | ≅ 1" | 4" | 6230.200250 | 6270.200250 | 6210.200250 |
| 2-1/2" | 3" | ≅ 1" | 4" | 6230.250300 | 6270.250300 | 6210.250300 |
| 3" | 3-1/2" | ≅ 1" | 4" | 6230.300350 | 6270.300350 | 6210.300350 |
| 3" | 4" | ≅ 1" | 4" | 6230.300400 | 6270.300400 | 6210.300400 |
| 3-1/2" | 4" | ≅ 1" | 4" | 6230.350400 | 6270.350400 | 6210.350400 |
| 2" | 2-1/2" | ≅ 1" | 6" | 6230.200251 | 6270.200251 | 6210.200251 |
| 2-1/2" | 3" | ≅ 1" | 6" | 6230.250301 | 6270.250301 | 6210.250301 |
| 3" | 3-1/2" | ≅ 1" | 6" | 6230.300351 | 6270.300351 | 6210.300351 |
| 3" | 4" | ≅ 1" | 6" | 6230.300401 | 6270.300401 | 6210.300401 |
| 3-1/2" | 4" | ≅ 1" | 6" | 6230.350401 | 6270.350401 | 6210.350401 |

SS304 pie cut



| Part Number | Diameter | Wall thickness | Cut angle | Pieces per set | Weld angle | Weld radius |
|-------------|----------|----------------|-----------|----------------|------------|-------------|
| 6570.254510 | 2.50" | 1.50mm | 9° | 5 pcs | 45° | 1.0 D |
| 6570.304510 | 3.00" | 1.50mm | 9° | 5 pcs | 45° | 1.0 D |
| 6570.354510 | 3.50" | 1.50mm | 9° | 5 pcs | 45° | 1.0 D |
| 6570.404510 | 4.00" | 1.50mm | 9° | 5 pcs | 45° | 1.0 D |

| | | | | | | |
|-------------|-------|--------|-----|-------|-----|-------|
| 6570.259010 | 2.50" | 1.50mm | 15° | 6 pcs | 90° | 1.0 D |
| 6570.309010 | 3.00" | 1.50mm | 15° | 6 pcs | 90° | 1.0 D |
| 6570.359010 | 3.50" | 1.50mm | 15° | 6 pcs | 90° | 1.0 D |
| 6570.409010 | 4.00" | 1.50mm | 15° | 6 pcs | 90° | 1.0 D |

| | | | | | | |
|-------------|-------|--------|----|-------|-----|-------|
| 6570.254515 | 2.50" | 1.50mm | 9° | 5 pcs | 45° | 1.5 D |
| 6570.304515 | 3.00" | 1.50mm | 9° | 5 pcs | 45° | 1.5 D |
| 6570.354515 | 3.50" | 1.50mm | 9° | 5 pcs | 45° | 1.5 D |
| 6570.404515 | 4.00" | 1.50mm | 9° | 5 pcs | 45° | 1.5 D |

| | | | | | | |
|-------------|-------|--------|-----|-------|-----|-------|
| 6570.259015 | 2.50" | 1.50mm | 15° | 6 pcs | 90° | 1.5 D |
| 6570.309015 | 3.00" | 1.50mm | 15° | 6 pcs | 90° | 1.5 D |
| 6570.359015 | 3.50" | 1.50mm | 15° | 6 pcs | 90° | 1.5 D |
| 6570.409015 | 4.00" | 1.50mm | 15° | 6 pcs | 90° | 1.5 D |

Titanium pie cut



| Part Number | Diameter | Wall thickness | Cut angle | Pieces per set | Weld angle | Weld radius |
|-------------|----------|----------------|-----------|----------------|------------|-------------|
| 6590.254510 | 2.50" | 1.00mm | 9° | 5 pcs | 45° | 1.0 D |
| 6590.304510 | 3.00" | 1.00mm | 9° | 5 pcs | 45° | 1.0 D |
| 6590.354510 | 3.50" | 1.00mm | 9° | 5 pcs | 45° | 1.0 D |
| 6590.404510 | 4.00" | 1.00mm | 9° | 5 pcs | 45° | 1.0 D |

| | | | | | | |
|---------------|-------|--------|----|-------|-----|-------|
| 6590.254510-1 | 2.50" | 1.20mm | 9° | 5 pcs | 45° | 1.0 D |
| 6590.304510-1 | 3.00" | 1.20mm | 9° | 5 pcs | 45° | 1.0 D |
| 6590.354510-1 | 3.50" | 1.20mm | 9° | 5 pcs | 45° | 1.0 D |
| 6590.404510-1 | 4.00" | 1.20mm | 9° | 5 pcs | 45° | 1.0 D |

| | | | | | | |
|-------------|-------|--------|-----|-------|-----|-------|
| 6590.259010 | 2.50" | 1.00mm | 15° | 6 pcs | 90° | 1.0 D |
| 6590.309010 | 3.00" | 1.00mm | 15° | 6 pcs | 90° | 1.0 D |
| 6590.359010 | 3.50" | 1.00mm | 15° | 6 pcs | 90° | 1.0 D |
| 6590.409010 | 4.00" | 1.00mm | 15° | 6 pcs | 90° | 1.0 D |

| | | | | | | |
|-------------|-------|--------|----|-------|-----|-------|
| 6590.254515 | 2.50" | 1.00mm | 9° | 5 pcs | 45° | 1.5 D |
| 6590.304515 | 3.00" | 1.00mm | 9° | 5 pcs | 45° | 1.5 D |
| 6590.354515 | 3.50" | 1.00mm | 9° | 5 pcs | 45° | 1.5 D |
| 6590.404515 | 4.00" | 1.00mm | 9° | 5 pcs | 45° | 1.5 D |

| | | | | | | |
|---------------|-------|--------|----|-------|-----|-------|
| 6590.254515-1 | 2.50" | 1.20mm | 9° | 5 pcs | 45° | 1.5 D |
| 6590.304515-1 | 3.00" | 1.20mm | 9° | 5 pcs | 45° | 1.5 D |
| 6590.354515-1 | 3.50" | 1.20mm | 9° | 5 pcs | 45° | 1.5 D |
| 6590.404515-1 | 4.00" | 1.20mm | 9° | 5 pcs | 45° | 1.5 D |

| | | | | | | |
|-------------|-------|--------|-----|-------|-----|-------|
| 6590.259015 | 2.50" | 1.00mm | 15° | 6 pcs | 90° | 1.5 D |
| 6590.309015 | 3.00" | 1.00mm | 15° | 6 pcs | 90° | 1.5 D |
| 6590.359015 | 3.50" | 1.00mm | 15° | 6 pcs | 90° | 1.5 D |
| 6590.409015 | 4.00" | 1.00mm | 15° | 6 pcs | 90° | 1.5 D |

Exhaust donut



| Diameter inch | Diameter mm | Wall thickness | Radius | Mild Steel Raw | SS304 Raw | SS304 polished | SS304 brushed |
|---------------|-------------|----------------|--------|----------------|-----------|----------------|---------------|
| 1-3/4" | 45mm | 2.00mm | 1.0 D | 6310.134 | 6370.134 | 6371.134 | 6372.134 |
| 2.00" | 50.8mm | 2.00mm | 1.0 D | 6310.200 | 6370.200 | 6371.200 | 6372.200 |
| 2-1/4" | 57mm | 2.00mm | 1.0 D | 6310.214 | 6370.214 | 6371.214 | 6372.214 |
| 2-1/2" | 63.5mm | 2.00mm | 1.0 D | 6310.212 | 6370.212 | 6371.212 | 6372.212 |
| 3.00" | 76.2mm | 2.00mm | 1.0 D | 6310.300 | 6370.300 | 6371.300 | 6372.300 |
| 3-1/2" | 89mm | 2.00mm | 1.0 D | 6310.312 | 6370.312 | 6371.312 | 6372.312 |
| 4.00" | 101.6mm | 2.00mm | 1.0 D | 6310.400 | 6370.400 | 6371.400 | 6372.400 |
| 4.50" | 114.3mm | 2.00mm | 1.0 D | 6310.450 | --- | --- | --- |
| 5.00" | 127mm | 2.00mm | 1.0 D | 6310.500 | --- | --- | --- |
| 6.00" | 152.4mm | 2.00mm | 1.0 D | 6310.600 | --- | --- | --- |
| 7.00" | 177.8mm | 2.00mm | 1.0 D | 6310.700 | --- | --- | --- |
| 8.00" | 203mm | 2.00mm | 1.0 D | 6310.800 | --- | --- | --- |
| 10.00" | 254mm | 2.00mm | 1.0 D | 6310.1000 | --- | --- | --- |

The raw finish is with welding seam polished